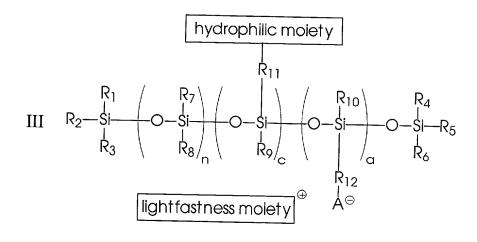
WHAT IS CLAIMED IS:

1. An ink composition which comprises water, a colorant, and a lightfastness agent of one of the formulae

$$[R_{1}] \begin{tabular}{c|c} \hline & hydrophilic moiety \\ \hline \\ R_{2}-Si-O-Si-O-Si-O-Si-R_{5} \\ \hline & R_{3} \end{tabular} \begin{tabular}{c|c} R_{7} & C-Si-O-Si-R_{5} \\ \hline & R_{8}/n \end{tabular} \begin{tabular}{c|c} R_{10} & R_{4} \\ \hline & C-Si-O-Si-R_{5} \\ \hline & R_{12} \end{tabular} \begin{tabular}{c|c} R_{12} \\ \hline & lightfastness moiety \end{tabular}$$



$$[ight fast ness molety] \xrightarrow{A} \\ hydrophilic molety]$$

$$[IV R_2 - Si - O - Si - O - Si - R_5]$$

$$[R_3 R_8]_n R_9]_c$$

$$V \qquad \begin{array}{c|c} & & & & & \\ & & & & \\ \hline & & & & \\ & & & \\ & & & \\ R_2-Si-O-Si-O-Si-R_5 \\ \hline & & & \\ R_3 & & & \\ \end{array}$$

wherein R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ each, independently of the others, is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group, R_{11} and R_{12} each, independently of the others, is an alkylene group, an arylene group, an arylalkylene group, or an alkylarylene group, G is a cationic molety, A is an anionic molety, n is an integer representing the number of repeat -OSi(R₇)(R₈)- monomer units, a is an integer representing the number of repeat -OSi(R_{10})(R_{12} -lightfastness molety)- monomer units, and c is an integer representing the number of repeat -OSi(R₉)(R₁₁-hydrophilic moiety)monomer units.

2. An ink according to claim 1 wherein the lightfastness agent is of Formula I and the lightfastness moiety is a 2-(3-(2H-benzotriazol-2-yl)-4-hydroxyphenyl) group, a hydroxybenzophenone group, a hydroxybenzoic acid group, an alkoxybenzoic acid group, an ester of a substituted benzoic acid, a (hydroxyphenyl)-1,3,5-triazine group, a phenylbenzimidazole sulfonic acid group, or a reducing sugar group.

3. An ink according to claim 1 wherein the lightfastness agent is of Formula I and the lightfastness molety is of one of the formulae

wherein R is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group,

$$R_1O$$
 C
 C
 C
 C
 C

wherein R_1 and R_2 each, independently of the other, is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group,

4. An ink according to claim 1 wherein the lightfastness agent is of Formula I and the lightfastness moiety is of one of the formulae

or

5. An ink according to claim 1 wherein the lightfastness agent is of Formula II or Formula V and the lightfastness molety is an anionic (hydroxyphenyl)benzotriazole, an anionic hydroxybenzophenone, an anionic hydroxybenzoic acid, an anionic alkoxybenzoic acid, an anionic ester of a substituted benzoic acid, or an anionic (hydroxyphenyl)-1,3,5 triazine.

 $\mbox{6.} \quad \mbox{An ink according to claim 1 wherein the lightfastness} \\ \mbox{agent is of Formula II or Formula V and the lightfastness moiety is of one} \\ \mbox{of the formulae}$

wherein R is an alkyl group,

wherein A is an anionic substituent.

7. An ink composition according to claim 6 wherein A is a carboxylate group, a moiety substituted with a carboxylate group, a sulfonate group, a moiety substituted with a sulfonate group, a phosphonate group, or a moiety substituted with a phosphonate group.

8. An ink according to claim 1 wherein the lightfastness agent is of Formula II or Formula V and the lightfastness molety is of one of the formulae

9. An ink according to claim 1 wherein the lightfastness agent is of Formula II or Formula V and the lightfastness moiety is 2hydroxy-4-methoxybenzophenone-5-sulfonic acid; 2,2'-dihydroxy-4,4'dimethoxybenzophenone-5-sulfonic acid; 2,3-dimethoxybenzoic acid; 3,4-dimethoxybenzoic acid; 3,5-dimethoxybenzoic acid; 2,5dimethoxybenzoic acid; 2,6-dimethoxybenzoic acid 3,4dimethoxybenzenesulfonic acid; 3,4,5-trimethoxybenzoic acid; 2,4,5trimethoxybenzoic acid; 4,5-dimethoxyphthalic acid: 2,3-bisisopropylidenedioxybenzoic acid; 2,3-bis-(carboxymethyloxy)-benzoic acid; 2,5-dihydroxyphenylacetic acid; or mixtures thereof.

10. An ink according to claim 1 wherein the lightfastness agent is of Formula II or Formula V and the lightfastness moiety is of one of the formulae

ŞO₃H

CH₃O

11. An ink according to claim 1 wherein the lightfastness agent is of Formula III or Formula IV and the lightfastness moiety is a 2-(3-(2H-benzotriazol-2-yl)-4-hydroxyphenyl) quaternary compound, a hydroxybenzophenone quaternary compound, or a quaternary ammonium derivative of a dialkylaminobenzoate.

12. An ink according to claim 1 wherein the lightfastness agent is of Formula III or Formula IV and the lightfastness moiety is of one of the formulae

HO
$$R_1$$
 R_2 R_3

$$R_1$$
 R_2
 R_3
 R_4
 R_3

$$R_2$$
 R_3

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ R_2 & & \\ & & & \\ R_3 & & \\ \end{array}$$

HO
$$R_2$$
 R_3

$$\begin{array}{c}
O \\
R_1 \\
R_2 - N_{\bigoplus} \\
R_3
\end{array}$$

$$\begin{array}{c} & & \text{HO} \\ & & \\ \hline \\ R_2 - N_{\bigoplus} R_4 \\ R_3 \end{array}$$

$$\begin{array}{c} R_5 \\ R_6 \end{array} \longrightarrow \begin{array}{c} C \\ C \\ C \\ C \\ C \\ R_4 \end{array}$$

wherein R_5 and R_6 each, independently of the other, is an alkyl group or an arylalkyl group, R_1 is an alkylene group, an arylalkylene group, or a polyalkyleneoxy group, and R_2 , R_3 , and R_4 each, independently of the others, is a hydrogen atom, an alkyl group, an aryl group, an arylalkyl group, an alkylaryl group, an alkoxy group, or a polyalkyleneoxy group.

13. An ink according to claim 1 wherein the lightfastness agent is of Formula III or Formula IV and the lightfastness moiety is of one of the formulae

$$H_3C$$
 O
 O
 CH_2
 CH_2
 H_3C
 O
 CH_3
 CH_3

- 14. An ink according to claim 1 wherein the hydrophilic moiety is a polyoxyalkylene chain, a poly(2-alkyloxazoline), or a poly(ethyleneimine) chain.
- 15. An ink according to claim 1 wherein the hydrophilic moiety is a polyethylene oxide chain, a polypropylene oxide chain, a polybutylene oxide chain, or a copolymer of two or more of ethylene oxide, propylene oxide, and butylene oxide.

16. An ink according to claim 1 wherein the hydrophilic moiety is (a) of one of the formulae

$$----(C_xH_{2x}O)_nH$$

and

$$----(OC_xH_{2x})_nOH$$

wherein x, independently in each single repeat alkylene oxide unit, is an integer of 2, 3, or 4 and n is an integer representing the number of repeat alkylene oxide units, (b) of the formula

wherein R is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group, and n is an integer representing the number of repeat monomer units, or (c) of the formula

wherein n is an integer representing the number of repeat monomer units.

- 17. An ink according to claim 1 wherein the lightfastness poly(dimethylsiloxane-co-methyl agent (carboxyltrimethylsilylpentanoyl)siloxane)-graft-methoxypolyethylene poly(dimethylsiloxane-co-methyl(3-propyl(2glycol, hydroxybenzophenone) siloxane)-graft-methoxypolyethylene glycol), Poly(dimethylsiloxane-co-methyl(2-(3-2H-benzotriazol-2-yl)-4hydroxyphenyl)ethylpentanoate) siloxane)-graft-methoxypolyethylene glycol), the quaternary ammonium hydroxybenzotriazole salt of poly(dimethylsiloxane-co-methyl (carboxypentanoyl) siloxane)-graftmethoxypolyethylene glycol), the 2-hydroxy-4-methoxybenzophenone-5-sulfonate salt of poly(dimethylsiloxane-co-methyl(3trimethylaminopropyl) siloxane), or a mixture thereof.
- 18. An ink according to claim 1 wherein the lightfastness agent is present in the ink in an amount of at least about 0.25 percent by weight of the ink, and wherein the lightfastness agent is present in the ink in an amount of no more than about 10 percent by weight of the ink.
- 19. A process which comprises (a) incorporating into an ink jet printing apparatus an ink composition comprising water, a colorant, and a lightfastness agent of one of the formulae

hydrophilic moiety
$$R_{11}$$

$$R_{2}-S_{1}$$

$$R_{3}$$

$$R_{8}/_{n}$$

$$R_{9}/_{c}$$

$$R_{10}$$

$$R_{10}$$

$$R_{4}$$

$$R_{10}$$

$$R_{11}$$

$$R_{11}$$

$$R_{11}$$

$$R_{12}$$

$$R_{12}$$

$$R_{12}$$

$$R_{12}$$

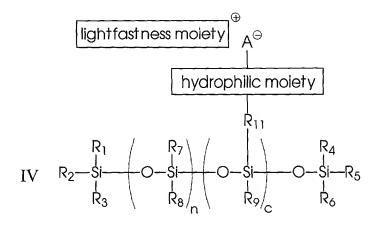
$$R_{13}$$

$$R_{14}$$

$$R_{15}$$

$$R_{15}$$

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & &$$



wherein R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ each, independently of the others, is an alkyl group, an aryl group, an arylalkyl group, or an alkylaryl group, R_{11} and R_{12} each, independently of the others, is an alkylene group, an arylene group, an arylalkylene group, or an alkylarylene group, G is a cationic moiety, A is an anionic moiety, n is an integer representing the number of repeat -OSi(R7)(R8)- monomer units, is the number of a an integer representing repeat -OSi(R_{10})(R_{12} -lightfastness moiety)- monomer units, and c is an integer representing the number of repeat -OSi(R₉)(R₁₁-hydrophilic moiety)monomer units, and (b) causing droplets of the inks to be ejected in an imagewise pattern onto a recording substrate.

- 20. A process according to claim 19 wherein the printing apparatus employs a thermal ink jet process wherein the ink in the nozzles is selectively heated in an imagewise pattern, thereby causing droplets of the ink to be ejected in imagewise pattern.
- 21. A process according to claim 19 wherein the printing apparatus employs a piezoelectric ink jet process wherein droplets of the ink are caused to be ejected in imagewise pattern by oscillations of piezoelectric vibrating elements.